

IN THE CLAIMS

1-32. (Canceled)

33. (Currently Amended) A photo-detector with a reduced G-R noise, comprising a sequence of a p-type contact layer, a middle barrier layer and an n-type photon absorbing layer, said middle barrier layer having an energy bandgap significantly larger than that of the photon absorbing layer and having n-type doping-distributed-throughout its-volume or in a very narrow delta-doping layer located at the junction with the photon absorbing layer, there being no layer with a narrower energy bandgap than that in the photon-absorbing layer, wherein under flat band conditions the valence band edge of the contact layer lies below its own conduction band edge, or below the conduction band edge of the barrier layer, by significantly more than the bandgap energy of the photon absorbing layer and, wherein when biased with an externally applied voltage, the bands in the photon absorbing layer next to the barrier layer are flat or accumulated, and the flat part of the valence band edge of the photon absorbing layer lies below the flat part of the valence band edge of the contact layer and it also lies an energy of not more than  $10kT_{op}$  above the valence band edge in any part of the barrier layer, where  $k$  is the Boltzman constant and  $T_{op}$  is the operating temperature.
34. (Previously Presented) A photo-detector according to claim 33 wherein said middle barrier layer has an energy bandgap at least twice that of the photon absorbing layer and wherein under flat band conditions the valence band edge of the contact layer lies below its own conduction band edge, or below the conduction band edge of the barrier layer, by at least twice the bandgap energy of the photon absorbing layer.

35. (Previously Presented) A photo-detector according to claim 33 or 34 wherein the photon absorbing layer has a typical thickness of  $1\text{-}10\mu$  and doping of  $n < 10^{16}\text{ cm}^{-3}$ .
36. (Previously Presented) A photo-detector according to claim 33 or 34 wherein the middle barrier layer has a thickness of between 0.05 and  $1\mu\text{m}$ .
37. (Previously Presented) A photo-detector according to claim 33 or 34 wherein the barrier layer is doped n-type, typically  $n < 5 \times 10^{16}\text{ cm}^{-3}$ , and a p-n junction is formed between said barrier layer and a p-type,  $p < 5 \times 10^{18}\text{ cm}^{-3}$ , contact layer.
38. (Canceled)
39. (Previously Presented) A photo-detector according to claim 33, wherein the photon absorbing layer is InSb or an  $\text{In}_{1-x}\text{Al}_x\text{Sb}$  alloy.
40. (Previously Presented) A photo-detector according to claim 33 wherein the contact layer is InSb or an  $\text{In}_{1-x}\text{Al}_x\text{Sb}$  alloy.
41. (Previously Presented) A photo-detector according to claim 33 wherein the middle barrier layer is an  $\text{In}_{1-x}\text{Al}_x\text{Sb}$  alloy.
42. (Previously Presented) A photo-detector according to claim 34, wherein the photon absorbing layer is an  $\text{InAs}_{1-x}\text{Sb}_x$  alloy.

43. (Previously Presented) A photo-detector according to claim 34 wherein the photon absorbing layer is a type II superlattice material which comprises alternating sub-layers of  $\text{InAs}_{1-w}\text{Sb}_w$  and  $\text{Ga}_{1-x-y}\text{In}_x\text{Al}_y\text{Sb}_{1-z}\text{As}_z$  with  $0 \leq w \leq 1$ ,  $0 \leq x \leq 1$ ,  $0 \leq y \leq 1$ ,  $0 \leq z \leq 1$  and  $x + y < 1$  and wherein the sub-layers each have a thickness in the range of 0.6-10 nm.
44. (Previously Presented) A photo-detector according to claim 34 wherein the contact layer is GaSb.
45. (Previously Presented) A photo-detector according to claim 34, wherein the contact layer is a type II superlattice comprising alternating sub-layers of  $\text{InAs}_{1-w}\text{Sb}_w$  and  $\text{Ga}_{1-x-y}\text{In}_x\text{Al}_y\text{Sb}_{1-z}\text{As}_z$  with  $0 \leq w \leq 1$ ,  $0 \leq x \leq 1$ ,  $0 \leq y \leq 1$ ,  $0 \leq z \leq 1$  and  $x + y < 1$  and wherein the sub-layers have a thickness in the range of 0.6-10 nm.
46. (Previously Presented) A photo-detector according to claim 34 wherein the middle barrier layer is a  $\text{Ga}_{1-x}\text{Al}_x\text{Sb}_{1-y}\text{As}_y$  alloy with  $0 \leq x \leq 1$  and  $0 \leq y \leq 1$ .
47. (Previously Presented) A photo-detector according to claim 33 or 34 in which the n-type photon absorbing layer is terminated by a highly n-doped terminating layer, typically with  $3 \times 10^{17} < n < 3 \times 10^{18}$  donors  $\text{cm}^{-3}$ , and with thickness  $0.5 - 4\mu$ , so that the valence band edge of said highly n-doped terminating layer lies below that of the n-type photon absorbing layer.
48. (Previously Presented) A photo-detector comprising stacked detector sub-units as in claim 42 in which each detector sub-unit has a different cut-off wavelength and in which

each detector sub-unit is separated from its neighboring sub-unit by a p-type GaSb layer to which an external contact is made.

49. (Previously Presented) A photo-detector comprising stacked detector sub-units as in claim 47 in which each detector sub-unit has a different cut-off wavelength and in which each detector sub-unit is separated from its neighboring sub-unit by a p-type GaSb layer to which an external contact is made.
50. (Currently Amended) A photo-detector with a reduced G-R noise, comprising a sequence of a n-type contact layer , a middle barrier layer and a p-type photon absorbing layer, said middle barrier layer having an energy bandgap significantly more than and preferably at least twice that of the photon absorbing layer and having p-type doping-distributed throughout its volume or in a very narrow delta-doping layer located at the junction with the photon absorbing layer, there being no layer with a narrower energy bandgap than that in the photon-absorbing layer, wherein under flat band conditions the conduction band edge of the contact layer lies above its own valence band edge or above the valence band edge of the barrier layer by significantly more than and preferably at least twice the bandgap energy of the photon absorbing layer and, wherein when biased with an externally applied voltage, the bands in the photon absorbing layer next to the barrier layer are flat or accumulated, and the flat part of the conduction band edge of the photon absorbing layer lies above the flat part of the conduction band edge of the contact layer and it also lies an energy of not more than  $10kT_{op}$  below the conduction band edge in any part of the barrier layer, where  $k$  is the Boltzman constant and  $T_{op}$  is the operating temperature.

51. (Previously Presented) A photo-detector according to claim 50 wherein the photon absorbing layer has a typical thickness of  $1\text{-}10\mu$  and doping of  $p < 10^{16}\text{ cm}^{-3}$ .
52. (Previously Presented) A photo-detector according to claim 50 wherein the barrier layer is doped p-type, typically  $p < 5 \times 10^{16}\text{ cm}^{-3}$ , and a p-n junction is formed between said barrier layer and a n-type,  $n < 5 \times 10^{18}\text{ cm}^{-3}$ , contact layer.
53. (Canceled)
54. (Canceled)
55. (Previously Presented) A photo-detector according to claim 50 in which the p-type photon absorbing layer is terminated by a highly p-doped terminating layer, typically with  $3 \times 10^{17} < p < 3 \times 10^{20}$  acceptors  $\text{cm}^{-3}$ , and with thickness  $0.5 - 4\mu$ , so that the conduction band edge of the highly p-doped terminating layer lies above that of the p-type photon absorbing layer.
56. (Previously Presented) A photo-detector comprising stacked detector sub-units as in claim 33, claim 34, or claim 50, in which each detector sub-unit has a different cut-off wavelength.

57. (Previously Presented) An array of identical detectors in which each detector is as in claim 33, claim 34 or claim 50 and is connected to a silicon readout circuit by an indium bump.
58. (Previously Presented) An array of identical detectors in which each detector is sensitive to more than one wavelength band as in claim 48, and in which each detector is connected to a silicon readout circuit using one indium bump or using one indium bump per detector sub-unit.
59. (Previously Presented) An array of identical detectors in which each detector is sensitive to more than one wavelength band as in claim 49, and in which each detector is connected to a silicon readout circuit using one indium bump or using one indium bump per detector sub-unit.
60. (Previously Presented) An array of identical detectors in which each detector is sensitive to more than one wavelength band as in claim 56, and in which each detector is connected to a silicon readout circuit using one indium bump or using one indium bump per detector sub-unit.
61. (Previously Presented) A photo-detector according to claim 33, wherein one or more mesa structures are etched through the uppermost layer to a depth suitable for electrical isolation.

62. (Previously Presented) A photo-detector according to claim 61 in which the surfaces of each mesa structure exposed by the etch treatment undergo a chemical treatment after which a dielectric layer is applied, and wherein said dielectric layer has openings to allow the application of metal contacts.
63. (Previously Presented) A photo-detector according to claim 61 to which a dielectric layer is applied to the surfaces of each mesa structure exposed by the etch treatment, and wherein said dielectric layer has openings to allow the application of metal contacts.
64. (Previously Presented) A photo-detector according to claim 50, wherein one or more mesa structures are etched through the uppermost layer to a depth suitable for electrical isolation.
65. (Previously Presented) A photo-detector according to claim 64 in which the surfaces of each mesa structure exposed by the etch treatment undergo a chemical treatment after which a dielectric layer is applied, and wherein said dielectric layer has openings to allow the application of metal contacts.
66. (Previously Presented) A photo-detector according to claim 64 to which a dielectric layer is applied to the surfaces of each mesa structure exposed by the etch treatment, and wherein said dielectric layer has openings to allow the application of metal contacts.

67. (New) A photo-detector according to claim 33 in which the n-type doping in the barrier is concentrated in a very narrow delta doping layer located at the junction with the photon absorbing layer.
68. (New) A photo-detector according to claim 67 wherein the n-type δ-doping layer has typically  $5 \times 10^{10} < n < 10^{12}$  donors  $\text{cm}^{-2}$ .
69. (New) A photo-detector according to claim 50 in which the p-type doping in the barrier is concentrated in a very narrow delta doping layer located at the junction with the photon absorbing layer.
70. (New) A photo-detector according to claim 69 wherein the p-type δ-doping layer has typically  $5 \times 10^{10} < p < 10^{12}$  acceptors  $\text{cm}^{-2}$ .